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PATENT

Attorney Docket No.	Serial No.		
100P288USI1	10/643,568		

Commissioner for Patents
P.O. Box 1450
Alexandria VA 22313-1450

In re the Application of:	Richard M. Herreid et al.			
Serial No.:	10/643,568	Examiner:		
Confirmation No.:	4910	Art Unit:	1725	
Filed:	August 19, 2003			
For:	METHOD AND APPARATUS FOR MAKING A SAND CORE WITH AN IMPROVED PRODUCTION RATE			
We are transmitting the following documents:				
Return Postcard Transmittal Letter Information Disclosur Form 1449, with twen	e Statement ty-two (22) documents referenced ther	eon		

Please charge Deposit Account 50-0549 for any fees under 37 CFR §1.16 and §1.17 that may be required during the pendency of this application. This authorization includes the fee for any extension of time under 37 CFR §1.136(a) that may be necessary. To the extent any such extension should become necessary it is hereby requested.

	Respectfully submitted,			
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612-331-7419	John J. Saures			
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